## Claims

Envelope-filling bench (6) for adding onto a push-in station (1) of a mail-processing machine (2), in which enclosures or sets of enclosures are conveyed into the push-in station (1) by means of a conveyor (3) and are pushed into envelopes (7) by means of a push-in arrangement (5), said envelopes being conveyed, on the envelope-filling bench (6), into a position opposite. the push-in arrangement (5), opened, held ready for 10 receiving the enclosures or sets of enclosures and, filled, being closed and conveyed further, characterized in that the envelope-filling bench (6) two vertical, mutually parallel transverse partition walls (25, 26) which can be connected to an 15 end wall of the push-in station, run transversely to the envelope-transporting direction and extend in a bottom region of an angled sheet-metal C-profile support (31), which extends in the transporting direction and opens towards the push-in 20 station (1), and are fastened on said support, in that an angled sheet-metal L-profile support (34) is welded to the sheet-metal C-profile support (31) so as to form, in the top part of the sheet-metal C-profile support (31), a box chamber (35) which has 25 in the rectangular cross section and runs envelope-conveying direction, and in that mounted on the side walls of the box chamber (35), in pre-punched openings of the sheet-metal C-profile support (31) and/or the sheet-metal L-profile support (34), are 30 horizontal shafts or spindles of rollers (12, 13, 14) of envelope-conveying means (8), which convey envelopes on the top outer surface of the sheet-metal C-profile support (31).

35 2. Envelope-filling bench according to Claim 1, characterized in that in the bottom region of the sheet-metal C-profile support (31), between the transverse partition walls (25, 26), a drive motor (19)

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is flanged on the vertical wall of the sheet-metal C-profile support (31) and bears on its shaft, on that side of the vertical wall of the sheet-metal C-profile support (31) which is remote from the push-in station (1), a belt pulley (18) which is coupled, via a drive belt (17), to a drive wheel or a drive belt pulley (16) for the envelope-conveying means (8).

Envelope-filling bench according to Claim 1 or 2, characterized in that shafts and/or spindles bear 14) rollers or wheels (12, 13, envelope-conveying means in a floating manner on that side of said box chamber (35) which is directed towards push-in station (1), such envelope-conveying belt (8) or an envelope-transporting chain may be positioned directly on the rollers or wheels (12, 13, 14), or removed therefrom, essentially without any dismantling measures being required.

Envelope-filling bench according to one Claims 1 to 3, characterized in that the transverse partition walls (25, 26) have vertical flanges (27, 28) which are formed by angling, are oriented parallel to the envelope-conveying direction and in which there are provided openings (43) which can be pushed over retaining supports (44) projecting away from the end wall of the push-in station.

Envelope-filling bench according to one of Claims 1 to 4, characterized in that cut-out side strips (33) of the bottom part of the sheet-metal C-profile support (31) are bent upwards alongside the transverse partition walls (25, 26), in order stiffen and support the latter, and are welded firmly on the transverse partition walls.

Envelope-filling bench according to one Claims 1 to 5, characterized in that at that end of the box chamber (35) which is located counter to the 35 envelope-conveying direction, in the top and side walls of said box chamber, a transverse incision (39) is formed by corresponding punched cutouts of the sheet-metal C-profile support (31) and of the

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sheet-metal L-profile support (34), said incision serving for receiving a transverse conveying housing (20) which contains a circulating conveying belt whose top strand is located approximately in the plane of the top side of the envelope-filling bench.

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